



Powerex, Inc., 173 Pavilion Ln, Youngwood, PA 15697-1800 (724)925-7272 WWW.PWRX.COM

**TCU4\_320H**  
**Phase Control Thyristor**

**3200 Amperes 2800 Volts**

## Absolute Maximum Ratings

Characteristic	Symbol	Rating	Units
Repetitive Peak Voltage	$V_{DRM}$ - $V_{RRM}$	2200 to 2800	Volts
Average On-State Current, $T_C=70^\circ C$	$I_{T(Avg.)}$	3200	A
RMS On-State Current, $T_C=70^\circ C$	$I_{T(RMS)}$	5027	A
Average On-State Current, $T_C=55^\circ C$	$I_{T(Avg.)}$	3800	A
RMS On-State Current, $T_C=55^\circ C$	$I_{T(RMS)}$	5969	A
Peak One Cycle Surge Current, 60Hz, $V_R=0V$	$I_{TSM}$	77,000	A
Peak One Cycle Surge Current, 50Hz, $V_R=0V$	$I_{TSM}$	72,000	A
Fuse Coordination $I^2t$ , 60Hz	$I^2t$	2.47E+07	$A^2s$
Fuse Coordination $I^2t$ , 50Hz	$I^2t$	2.59E+07	$A^2s$
Critical Rate-of-Rise of On-State Current Repetitive	$di/dt$	200	A/us
Critical Rate-of-Rise of On-State Current Non-Repetitive	$di/dt$	400	A/us
Peak Gate Power, 100us	$P_{GM}$	16	Watts
Average Gate Power	$P_{G(avg)}$	5	Watts
Operating Temperature	$T_j$	-40 to +125	$^\circ C$
Storage Temperature	$T_{Stg.}$	-50 to +150	$^\circ C$
Approximate Weight		3.2	lb
		1.45	Kg
Mounting Force		12,000-15,000	lbs
		53 - 67	Knewtons

Information listed is based upon Powerex testing and projected ratings and is subject to change without notice. Powerex makes no implicit or explicit claim to reliability, capability, performance or suitability of this product for a users application. Powerex makes no guarantee of future availability of this product.



**TCU4\_320H**  
Phase Control Thyristor

Powerex, Inc., 173 Pavilion Ln, Youngwood, PA 15697-1800 (724)925-7272 WWW.PWRX.COM

3200 Amperes 2800 Volts

**Electrical Characteristics, T<sub>j</sub>=25°C unless otherwise specified**

Characteristic	Symbol	Test Conditions	Rating			Units
			min	typ	max	
Repetitive Peak Forward Leakage Current	I <sub>DRM</sub>	T <sub>j</sub> =125°C, V <sub>DRM</sub> =Rated			250	ma
Repetitive Peak Reverse Leakage Current	I <sub>RRM</sub>	T <sub>j</sub> =125°C, V <sub>RRM</sub> =Rated			250	ma
Peak On-State Voltage	V <sub>TM</sub>	T <sub>j</sub> =125°C, I <sub>TM</sub> =3000A			1.45	V
V <sub>TM</sub> Model, Low Level V <sub>TM</sub> = V <sub>O</sub> + r•I <sub>TM</sub>	V <sub>O</sub> r	T <sub>j</sub> =125°C 15% I <sub>TM</sub> - π•I <sub>TM</sub>			1.062 0.121	V mΩ
V <sub>TM</sub> Model, High Level V <sub>TM</sub> = V <sub>O</sub> + r•I <sub>TM</sub>	V <sub>O</sub> r	T <sub>j</sub> =125°C π•I <sub>TM</sub> - I <sub>TSM</sub>			1.088 0.1139	V mΩ
V <sub>TM</sub> Model, 4-Term V <sub>TM</sub> = A + B•Ln(I <sub>TM</sub> ) + C•(I <sub>TM</sub> ) + D•(I <sub>TM</sub> ) <sup>½</sup>	A B C D	T <sub>j</sub> =125°C 15% I <sub>TM</sub> - I <sub>TSM</sub>			0.161 0.151 0.000124 -0.00538	
Turn-On Delay Time	t <sub>d</sub>	V <sub>D</sub> = 0.5•V <sub>DRM</sub> Gate Drive: 40V - 20Ω		2.5		us
Turn-Off Time	t <sub>q</sub>	T <sub>j</sub> =125°C dv/dt = 20V/us to 80% V <sub>DRM</sub>		400		us
dv/dt <sub>(Crit)</sub>	dv/dt	T <sub>j</sub> =125°C Exp. Waveform V <sub>D</sub> = 80% Rated	1000			V/us
Gate Trigger Current	I <sub>GT</sub>	T <sub>j</sub> =25°C V <sub>D</sub> = 12V	30	100	250	ma
Gate Trigger Voltage	V <sub>GT</sub>		0.8	2.0	4.5	V
Peak Reverse Gate Voltage	V <sub>GRM</sub>			5		V

## Thermal Characteristics

Characteristic	Symbol	Test Conditions	Rating			Units	
			min	typ	max		
Thermal Resistance							
Junction to Case	R<θ <sub>jc</sub>	Double side cooled		0.007	0.008	°C/Watt	
Case to Sink	R<θ <sub>cs</sub>	Double side cooled		0.0015	0.002	°C/Watt	
Thermal Impedance Model Z<θ <sub>jc</sub> (t) = Σ(A(N)•(1-exp(-t/Tau(N))))	Z<θ <sub>jc</sub>	Double side cooled	where:	N = 1	2	3	4
				A(N) = 1.43E-04	9.08E-04	2.37E-03	4.60E-03
				Tau(N) = 2.62E-03	2.31E-02	5.00E-01	8.00E+00